

## Desiccant Dryers

### MWE SERIES

#### FEATURES AND BENEFITS

- Internal-heat regeneration system
- Economical regeneration process
- Minimal regeneration air usage
- Long life of the heater elements and desiccant
- Energy saving with dew point control (optional)
- Modern touch screen control interface
- Mechanically stable, low-dusting desiccant
- 16 bar.g (Optional)

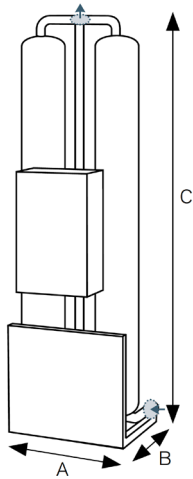


Technical Data	MWE 74 - 308	MWE 385 - 1284
Inlet / Outlet	Inlet rear bottom / Outlet rear top	
Desiccant	Activated Alumina	
IP class	(Control box: IP 54)	
Compressed air connection: Threaded	●	○
Welded with DIN flanges	○	●
Pressure dew point control	○	
Safety relief valves	○	
Control: PLC	●	
Energy management	○	
Noise level	< 71 dB(A) LEQ	
Lockable main switch	●	
Different voltage	○	
Deltech® pre- and after-filter	○	
General Data		
Medium	Compressed air	
Drying system	Twin-tower adsorption	
Regeneration system	Internal-heat regeneration system, thermostatic control	
Housing material	PED 97/23/EC. Module H	
Colour	RAL 9001 (white), special finishing optional	
Installation	Indoors	
Mounting	Freestanding; anchor holes provided	

● standard ○ On request – not applicable

Model	FlowRate*	Connection	Dimensions			Weight	Operation	Control	Power Consumption (kW)		Pre-filter	After-filter
			A	B	C				Average	Installed		
	m <sup>3</sup> /h			mm		kg	V/Ph/Hz					
<b>MWE 74</b>	245	1"	704	596	2,147	290	400/3/50	24VDC	1.7	3.6	NG-08-HF	DF08-HTA
<b>MWE 120</b>	400	1 1/2"	873	652	2,230	435			2.7	5.4	NG-12-HF	DF12-HTA
<b>MWE 196</b>	653	1 1/2"	909	702	2,570	670			3.6	7.2	NG-12-HF	DF12-HTA
<b>MWE 236</b>	785	DN80	1,054	721	2,789	740			4.5	9.0	HF5-52	HF6-52HTA
<b>MWE 308</b>	1,026	DN80	1,089	767	2,760	950			5.4	10.8	HF5-56	HF6-56HTA
<b>MWE 385</b>	1,282	DN80	1,404	877	3,021	1,450			7.2	14.4	HF5-56	HF6-56HTA
<b>MWE 575</b>	1,916	DN80	1,154	916	3,021	1,670			10.8	21.6	HF5-56	HF6-56HTA
<b>MWE 675</b>	2,250	DN100	1,554	1,021	3,031	1,900			12.6	25.2	HF5-60	HF6-60HTA
<b>MWE 801</b>	2,670	DN100	1,759	1,011	3,165	2,300			14.4	28.8	HF5-60	HF6-60HTA
<b>MWE 1077</b>	3,590	DN150	1,834	1,171	3,174	3,000			18.9	37.8	HF5-64	HF6-64HTA
<b>MWE 1284</b>	4,280	DN150	1,933	1,217	3,174	3,300			22.5	45.0	HF5-68	HF6-68HTA

\* ISO 7183, based on the intake volume of the compressor at +20°C and 1 bar (a), operating pressure 7 bar (g), inlet temperature +35°C, ambient or cooling water temperature +25°C, pressure dew point -40°C. Technical data and specifications are subject to change without prior notice.



Design Data*	Min.	Nominal	Max.
Operating pressure	5 bar (g)	7 bar (g)	10 bar (g) (16 barg optional)
Inlet temperature	+5°C	+35°C	+50°C
Pressure dew point		-40°C	
Ambient temperature	+5°C	-	+50°C
Relative humidity inlet air		100%	

Max. operating pressure of 16 bar (g) available on request.

\* The following correction factors need to be used to select the correct unit for other operating conditions.

Correction factors for different operating pressures in bar (g) (F <sub>p</sub> )												
bar (g)	5	6	7	8	9	10	11	12	13	14	15	16
<b>MWE 74 - 1284</b>	0.75	0.88	1.00	1.13	1.25	1.38	For a selection consult your distributor					

Correction factors for different inlet temperatures in °C (F <sub>t</sub> )							
°C	+5	+30	+35	+40	+45	+50	
<b>MWE 74 - 1284</b>	1.00	1.00	1.00	0.77	0.59	0.46	

Selection example		Calculation	
Compressor capacity (V <sub>1</sub> )	900 m <sup>3</sup> /h	$V_2 = \frac{V_1}{F_1 \cdot F_2} = \frac{900}{1.38 \cdot 0.77} = 847 \text{ m}^3/\text{h}$	Selection: MWE 308
Operating pressure (F <sub>1</sub> )	10 bar (g)		
Inlet temperature (F <sub>2</sub> )	+40 °C		
V <sub>2</sub>	Required dryer capacity		

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